

VISUAL TESTING REPORT

TEST DATE 12.06.2026		REPORT NUMBER VT-I2603013.355	REVISION Rev. 0								
OBJECT		MATERIAL NV E690 Z, NV F500 Z									
DRAWING INC-01-1004-001-226	DIAMETER ---		THICKNESS 95 mm, 120 mm								
WELDER ---		WELDING PROCEDURE ---									
JOINT K-joint	PWHT ---	FILLER METAL ---	WELDING METHOD ---								
SURFACE CONDITIONS Ground		TEMPERATURE OF OBJECT 12°C	PERFORMING COMPANY / OPERATOR CERT NO STMI / EN ISO 9712/198.11								
EQUIPMENT USED Torch, weld gauge, measuring tape, camera		EQUIPMENT SERIAL NO ---	LIGHTING 991 Lux								
TEST PROCEDURE VT DNV-CG-0051_3											
ACCEPTANCE CRITERIA ISO 5817 Level B	EXTENT OF EXAMINATION Prepared repair areas following grinding, including areas affected by material removal										
REFERENCE TO APPLICABLE RULES AND STANDARDS DNV-CG-0051											
SUMMARY Scope: A Final Visual testing (VT) was carried out on weld No. S3I-CB-SP, Noble indication No. 206. The examination was performed in accordance with the repair program, Document ID: 2073836-SEMCO-N-KA-0001-001. Limitations: No limitations affecting the inspection results were identified. Location: Spud Can 3, Chord C. Preparation: The examination area was ground and prepared for visual testing. Result: Grinding was performed at the indication areas to ensure complete removal. The removal of the indications was confirmed by subsequent MT inspection. The final excavation dimensions measured after grinding are listed below: <table border="1"> <thead> <tr> <th>Noble indication No.</th> <th>Length (mm)</th> <th>Width (mm)</th> <th>Depth (mm)</th> </tr> </thead> <tbody> <tr> <td>206</td> <td>75</td> <td>70</td> <td>5</td> </tr> </tbody> </table> Reference is made to MT Report No. MT-I2603013.356, which confirmed that no rejectable surface-breaking indications remained following grinding. No relevant imperfections were found during the visual inspection. Final acceptance of the weld geometry after grinding was approved by the IWI and the Client following verification against the applicable drawing requirements, the approved repair procedure, and the Inspection and Test Plan (ITP) requirements.				Noble indication No.	Length (mm)	Width (mm)	Depth (mm)	206	75	70	5
Noble indication No.	Length (mm)	Width (mm)	Depth (mm)								
206	75	70	5								
INDICATIONS AND NUMBER OF REPAIR S3I-CB-SP.4/R0											
RESULT ACCEPTED											
ISSUED BY SIGNATURE / PLACE / DATE		VERIFIED BY SIGNATURE / PLACE / DATE									

PROJECT NO.
I2603013

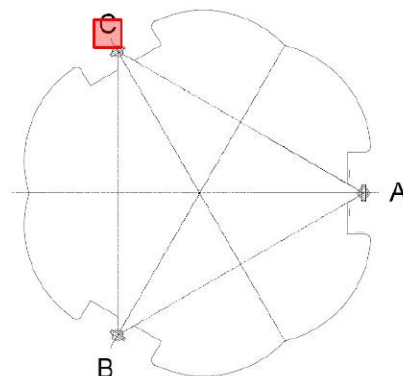
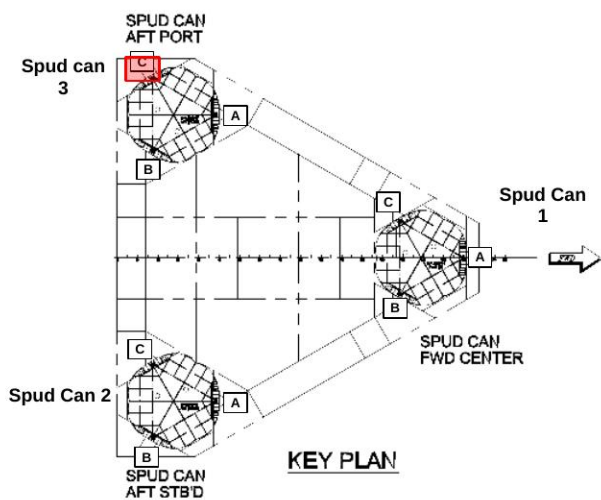
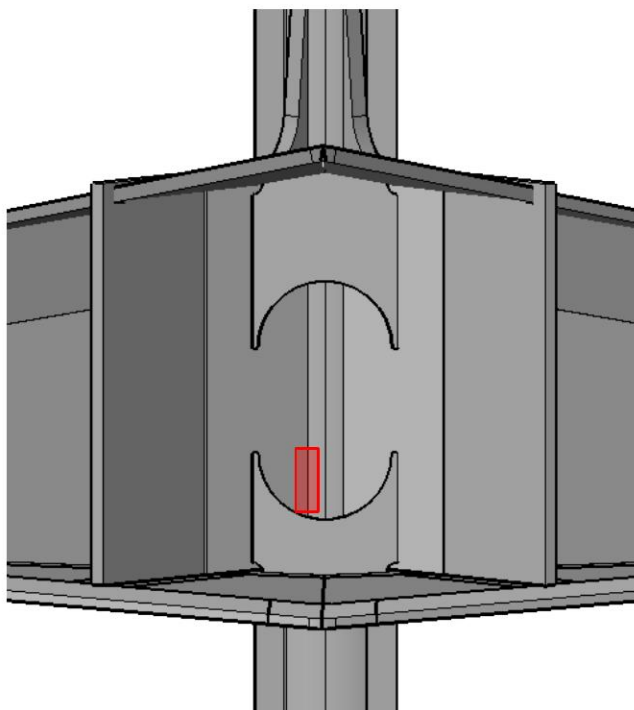
REPORT NO.
VT-I2603013.355

CLIENT ORDER NO.
PO 25013752

Drawing No.: INC-01-1004-001-226

Spud can 3, Chord C

Inspection position



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Pictures:



Picture 1: Spud Can 3, Chord C, Noble indication No. 206, Force Indication No. 3CB-4, Weld No. S3I-CB-SP overview